

INVESTIGATION REPORT FOR PEEL OFF AT 515143600 CARTON BOX

DIRECT CAUSE:

W1: PEEL OFF OCCUR AT REWORKABLE ITEM ATT SEMI AUTO GLUING.



W2: REWORKABLE ITEM RUNS AT THE END OF THE LAST ITEM RUN PER JO. OPERATOR PLACE THE ITEM AT THE FEEDER AREA W/O PRIOR CHECKING OF SUB LEADER BEFORE PROCESSING.

KANEPACKAGE PHILIPPINE INC.		WORK INSTRUCTION MANUAL		DATE OF EFFECTIVENESS	PAGE
TITLE		CONTROL NUMBER	REVISION NUMBER	PREPARED BY	CHECKED BY
GUIDELINES FOR REWORK PROCESS		W1-LPR-005-003	00	Mark Henry Vito	Nelson Camelo
APPROVED BY					Rhondra Miranda
<p>A. PPE REQUIREMENT</p> <p>1) Safety Shoes</p> <p>B. GENERAL SAFETY REQUIREMENT</p> <p>1) Report any incidents, accidents, or near miss.</p> <p>2) Observe proper hygiene during break time and after work.</p> <p>C. IN CASE OF EMERGENCY</p> <p>1) Immediately inform supervisor.</p> <p>2) Immediately inform Health Team in case of injury-related emergencies.</p> <p>3) Immediately inform SST Safety Team in case of fire-related emergencies.</p> <p>D. ENVIRONMENT</p> <p>1) Always follow the waste segregation initiative (color-coded, plastic, paper, hazardous).</p> <p>2) Always observe energy conservation - Turn-off light, machine, electric fan, etc., when not in use.</p>					

W3: DURING THE IN-PROCESS OF ITEM, OPERATTOR SEPARATTE THE FIRST GLUING WHEN THEY ENCOUNTERT ABNORMALIY TTO HE ITEM ANGD TRASFER IT ATT THE SALVAGE LOCATION SEPARATTE THE PANEL A AND PANEL B. IT IS POSSIBLE THAT PEEL OFF OCCUR ON THE WAY OF OPERATOR SEPARATE THE PANEL.

PRODUCTION ACTION PLAN

> REMIND THE OPERATOR REGARDING TTO THEIR CHECKPOINTT OF CHECKING OF REWORKABLE ITEM.

> REVIEW THE WAY ON HOW THEY DETACHED/SEPARATE THE GLUED PANELS .

> USE CUTTTER BLADE IF NEED/APPLICABLE TO USED FOR SEPARAION OF PANELS.

